

Welding Certificate



No.: MZ.1090-3.2240-04

In compliance with EN 1090-1, table B.1, the following has been stated:
This welding certificate is valid in connection with the Certificate No.: 2374-CPR-2240 in the field of CPR

Manufacturer: Roschmann Konstruktion aus Stahl und Glas GmbH
Daimlerstraße 19
D – 86368 Gersthofen

Technical specification: EN 1090-3:2019

Essential manufacturing facility(ies): Roschmann Konstruktion aus Stahl und Glas GmbH
Daimlerstraße 19
D – 86368 Gersthofen

Execution class(es): EXC3 according to EN 1090-3:2019

Welding Process(es): 131 - MIG welding with solid wire electrode
(Reference no. acc. to DIN EN ISO 4063) 141 - TIG welding with solid filler material
786 - Capacitor discharge stud welding with tip ignition

Parent Material: Wrought aluminium alloy group 22 according to EN 1090-3,
(Grade, Standard) table 2 and table 3

Responsible welding coordinator Klaus-Peter Kaufmann, 20.07.1956, SFI
(Surname, Name, Date of birth, Qualification)

Supporter: Roland Schmidberger, 21.01.1965, EWS
(Surname, Name, Date of birth, Qualification)

Supporter: Akyel Cengiz, 17.08.1962, IWS
(Surname, Name, Date of birth, Qualification)

Confirmation: All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Begin of validity: 10.11.2017
(First issue date)

Next surveillance date: 22.02.2023

Period of validity: This certificate remains valid until 22.08.2023, as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.

Remarks: keine

Place and issue date: Essen, 10.03.2022

Dipl.-Ing. (FH) Richter, Armin
Certification body Metall-Zert GmbH (NB 2374)

