

Welding Certificate



No.: MZ.1090-2.2239-07

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the EC-Certificate No.: 2374-CPR-2239 in the field of CPR

Manufacturer:	Roschmann Konstruktion aus Stahl und Glas GmbH Daimlerstraße 19 D – 86368 Gersthofen
Essential manufacturing facility(ies)	Roschmann Konstruktion aus Stahl und Glas GmbH Daimlerstraße 19 D – 86368 Gersthofen
Technical specification:	EN 1090-2:2018
Execution class(es):	EXC4 according to EN 1090-2:2018
Welding Process(es): (Reference no. acc. to DIN EN ISO 4063)	111 - Manual metal arc welding 135 - MAG welding with solid wire electrode 783 - Drawn arc stud welding 786 - Capacitor discharge stud welding with tip ignition
Parent Material: (Grade, Standard)	Structural steel grade ≤ S460 according to EN 1090-2, table 2 and 3 Stainless steel: group 8 and 10. according to ISO/TR 15608 and EN 1090-2, table 4
Responsible welding coordinator (Surname, Name, Date of birth, Qualification)	Klaus-Peter Kaufmann, 20.07.1956, SFI
Supporter: (Surname, Name, Date of birth, Qualification)	Roland Schmidberger, 21.01.1965, EWS
Supporter: (Surname, Name, Date of birth, Qualification)	Akyel Cengiz, 17.08.1962, IWS
Confirmation:	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Begin of validity: (First issue date)	23.02.2015
Next surveillance date:	23.02.2023
Period of validity:	This certificate remains valid until 23.08.2023 , as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.
Remarks:	none
Place and issue date:	Essen, 10.03.2022

Dip.-Ing. (FH) Richter, Armin
Certification body Metall-Zert GmbH (NB 2374)

